

connect

gauging | switch cw | switch ccw | tool info | alignment voltage | alignment control | barcode mask

count screw

☐ no use ☒ use

start with CW/CCW

☒ 1. direction CW ☐ 1. direction CCW

☐ fail CW/CCW

screw number [piece] ☐ 1xNOK -> all NOK

fail number [piece/screw] ☐ cancel ☐ no all NOK

switch CW

setting time min. [s] max. [s]

angle min. [1°] max. [1°]

current min. [A] max. [A]

switch CCW

setting time min. [s] max. [s]

angle min. [1°] max. [1°]

current min. [A] max. [A]

total setting time

min. [s] max. [s]

count from ☒ enable ☐ startswitch

F1 help | read tool | write tool | read file | write file | disconnect | admin | print | setup | cancel

If you check this box, every NOK screw will lead to an immediate NOK for all screws.

The number you enter here is the number of loosening cycles you will have for every NOK screw, e.g. 2, means that you can loosen a NOK screw 2 times, before the tool will count it as a NOK screw.

If you check this box, the tightening process will be canceled after two trials.

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If you check this box, you can loosen the screw as often until it is OK.

tool info

software version 250 v2.50

PC software version PC_v2.5.0

tool type BFH065-PROG-2 2561V

tool description 0 power screwdriver BLDC

tool number 8519

accu voltage 14.4 [volt]

gear factor BFH065/045 33437

speed 800 [RPM]

transfer module no module

on time LED all OK 0.5 [s]

on time LED green 0.5 [s]

on time LED red 0.5 [s]

transmission mode 0 setup

show mode count down

Torque switch ☒ 1. edge ☐ 2. edge

auto free ☒ 0.5 [s]

reverse free till OK ☐ till OK

send IO BEEP ☒

reset at enable ☒

quit on display ☒ Abbruch an Display ☐

execute quit ☒

tool info

display off 2100 [s]

tool off 3600 [s]

DMS ☐

startup telegram ☐

connect telegram ☐

advanced F2 TG ☐

scanner ☐

language german

telegram TG HST 1

blocktime OK 0 [s]

blocktime NOK 0 [s]

count from 1. moment ☐

live bit time 0 [s]

1x unscrew NOK ☐

F1 help read tool write tool read file write file disconnect admin print setup cancel